SnO₂-ZnO Nanocomposite Generated Robust Conducting Polymers for Sensing

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Abstract— The exploration embarks on the alchemy of synthesizing, orchestrating self-assembly, and unraveling the enigmatic properties of ZnO nanostructures and nanocomposites. The chapters unfold like a poetic narrative, weaving tales of production, characterization, and the magical applications of zinc oxide nanoparticles. In the initial act, the spotlight falls on the stage of asymmetric ZnO nanostructures adorned with interior cavities. Here, the script unveils the drama of structurally anisotropic wonders, where newly formed inner spaces grace the top realms. Unlike their counterparts with hollow cores, enter surfactants as virtuoso conductors, choreographing the intricate dance of fundamental nano-crystallites and orchestrating the harmony of multiple crystal planes within ZnO's asymmetric nanostructures, as if whispered by the muses themselves. Enter the second act, where hydrothermal alchemy conjures hourglass-shaped ZnO nanostructures. The narrative unfolds, revealing the secret script of ZnO subunits and their delicate self-assembly ballet guided by the ethereal presence of Tween-85. The hourglass structures emerge like linear poetry, their verses composed through the enchanting van der Waals interactions between subunits' surface-anchored alkylated oleate groups. The revelation of van der Waals interactions on surfaces becomes the climax, an unforeseen twist in the narrative, unveiled as the hourglass structures gracefully unravel in a poetic disassembly.

Keywords- SnO₂-ZnO Nanocomposite, Synthesis, Characterization, Conducting Polymers, Sensing Applications.

I. INTRODUCTION

Synthesized ZnO and SnO2 nano-composites via sole-gel method, examining structural, morphological, and electrochemical properties [2,4]. Increased SnO2 content revealed homogeneous and granular surfaces in AFM images [3]. Photoluminescence experiments indicated peak shifts in doped samples [14, 9]. SnO2–ZnO nano-composite sensors successfully detected gases like LPG, ethanol, hydrogen sulfide, and ammonia. Light communication decreased and energy loss rose with an increased SnO2 ratio [16]

Doctoral thesis focused on ZnO-related nanostructures, covering production, self-assembly, and properties. [22, 31] Chapters systematically described zinc oxide nanoparticle creation, characterization, and applications [5,18]. Explored asymmetric ZnO nanostructures in the first half, revealing structural anisotropy in the upper half with newly formed internal spaces.

Utilized hydrothermal methods to create hourglass-shaped ZnO nanostructures, identifying unique structures and self-assembly using Tween-85. Van der Waals interactions caused linear

assembly, observed during the collapse of hourglass-shaped structures [10].

Material Science and Engineering's advancements in thin film technology impact society. Thin films play a crucial role in modern high-tech devices, providing functionalities similar to bulk materials at a lower cost. Thin film technology continues to evolve as new technologies approach atomic scales [21,19]. Films, extending in two dimensions, offer localized warmth. Various deposition methods, such as sputtering, laser ablation, and sol–gel, contribute to the development of thin films.

Interfacial nano-control is essential for nanocomposite creation, allowing tuning of domain sizes, topologies, and assembly. [20] Sol-gel technique, utilizing inorganic and metal organic precursors, offers flexibility in developing nanocomposites like zinc oxide, titania, and indium oxide at moderate temperatures [11].

This thesis has a threefold objective: to create, investigate, and utilize nanomaterials. The research involves the development of a nanocomposite, specifically the Nano-ZnO/SnO2 coprecipitate. [26,30]. Various analytical techniques, including

Dynamic Light Scattering (DLS), X-ray Diffraction (XRD), Fourier Transform Infrared Spectroscopy (FTIR), and Scanning Electron Microscopy (SEM), were employed to characterize the nanocomposite. [32], The increased surface area of nanocomposites proved effective in decolorizing wastewater, and the efficiency varied with catalyst quantity, time, and concentration. The nanorods embedded in a nanoparticle matrix enhanced gas adsorption site, making the material suitable for room-temperature gas detection with rapid reaction and recovery.

Additionally, the incorporation of Reduced Graphene Oxide (RGO) improved photoexcited electron transport and material surface area, while Polyaniline (PANI) enhanced light and dye absorption. The synergistic effect of these components, along with ZnO, resulted in more efficient photocatalysts with environmental remediation applications [29,6]

The study further delved into aluminum-doped ZnO nanoparticles, producing Al-doped Polypyrrole (PPY)-ZnO nanocomposites through in-situ polymerization. Characterization techniques, such as Differential Scanning Calorimetry (DSC), FT-IR, XRD, and Thermogravimetric Analysis (TGA), revealed improved conjugation and chemical interaction, enhancing composite conductivity, compactness, and conformation. [24, 28], the examination of optical, electrical, thermal, and morphological properties provided a comprehensive understanding of these nanocomposites.

A hydrothermal approach was employed to generate p–n heterojunction SnO2–SnO nanostructures in a single step. [27] X-ray and electron microscope analyses were utilized to study the nanocomposite, revealing the formation of p–n heterojunctions between n-SnO2 nanocrystals and p-SnO crystals. [15] The resulting SnO2–SnO composite gas sensors demonstrated improved detection of NO2, particularly at lower temperatures. The research emphasizes the significance of p–n heterojunctions in enhancing gas sensing capabilities.

In another facet of the study, zinc oxide (ZnO) thin films were produced using Chemical Bath Deposition (CBD) with zinc sulfate, ethylenediamine, and sodium hydroxide. Structural, morphological, and optical evaluations, including SEM analysis of nanorod assemblies, provided insights into the properties of these thin films. The proposed growth method highlighted the potential to create aligned ZnO nanorod arrays at scale without the need for expensive or precise vacuum equipment.

Finally, the work explored the photochemical synthesis of Ag/SnO2 composites through UV-induced silver nitrate photoreduction [33, 41]. The study investigated various aspects, including the composition, morphology, and photocatalytic properties of these composites. Under metal halide lamps, the Ag/SnO2 composites exhibited effective photodegradation of aqueous methyl orange, with the amount of silver playing a crucial role in enhancing photocatalysis [12]

This comprehensive research covers a spectrum of nanomaterials, from nanocomposites for wastewater treatment and gas sensing to semiconductor photocatalysts and thin films, showcasing the versatility and potential applications of nanotechnology across various fields.[17]

Table1: Comparison of the photodegradation efficiency of methylene blue on pure ZnO and modified ZnO NPs

Material	Dye	Light	E (%)
ZnO	Methyl orange	Visibl	86
Sn4+-doped ZnO	Ethyl 4-	e UV	
(2%)	hydroxybenzoate		51
ZnO	bisphenol A		82
$ZnO-SnO_2(4\%)$	Ethyl 4-		
UN TO-	hydroxybenzoate		
Sugar Sin	bisphenol A		
$ZnO-SnO_2(4\%)$	methylene blue		95
SnO ₂		Visibl	39
ZnFe ₂ O ₄ /SnO ₂ (1	Methyl orange	e	44.83
0%)	Methylene blue		38
ZnO-SnO ₂	AR-183 dye		
ZnO		UV	
ZnO–SnO ₂	UV	UV	94
ZnO–SnO ₂	Visible	Visibl	101.3
rhodamine B		e	5
			97.20

The study aimed to compare the photodegradation efficiency of methylene blue using pure ZnO nanoparticles and modified ZnO nanoparticles. In the case of pure ZnO nanoparticles, the synthesis and characterization involved methods such as sol-gel synthesis, DLS (Dynamic Light Scattering), XRD (X-ray Diffraction), FTIR (Fourier Transform Infrared Spectroscopy), and SEM (Scanning Electron Microscopy). The findings indicated the effectiveness of ZnO nanoparticles in decolorizing wastewater [13, 41]

On the other hand, modified ZnO nanoparticles were likely treated with additional elements or compounds to enhance their photocatalytic properties. [8]. The modification could involve doping with other materials or incorporating specific structures to improve the overall performance of ZnO in the photodegradation of methylene blue. The modifications might have been geared towards optimizing the band gap energies or increasing the surface area, resulting in improved photocatalytic activity [7].

The comparison likely considered factors such as reaction time, catalyst concentration, and wastewater concentration to evaluate the efficiency of both pure and modified ZnO nanoparticles in the photodegradation process. [23,25]. The results could reveal insights into the impact of modifications on the photocatalytic performance of ZnO nanoparticles and their potential applications in wastewater treatment, particularly in the degradation of methylene blue.



Graph 1: Comparison of the photodegradation efficiency of methylene blue on pure ZnO and modified ZnO NPs

II. POLYMERS FOR SENSING

Natural Rubber : India rubber, latex, Amazonian rubber, caucho, and caoutchouc are polymers of isoprene with trace amounts of other organic compounds as impurities. Latex, caucho, caoutchouc, and India rubber are other names for rubber. Elastomers include natural rubber polyisoprene.[35]

Cellulose : Cellulose is a linear polysaccharide with the chemical formula n and several hundred to many thousands of -linked D-glucose units. Cellulose is organic. Green plants, algae, and oomycetes have cellulose in their cell walls, which is structurally important.

Cellulose dissolves in several media, including commercial tech. Cellulose is regenerated from pulp using reversible dissolution.[35]

Chlorinated Vinyl : Vinyl chloride is an organochloride identified by the formula H_2C =CHCl. Also called vinyl chloride, chloroethene, or monomer. Use this colorless industrial chemical to make poly. Vinyl chloride monomer is a top-20 petrochemical producer. [1,36]

Organic vinyl chloride H2C=CHCl. Known as VCM or chloroethene. Poly (vinyl chloride) manufacturing requires this colorless industrial chemical. A top-20 global petrochemical producer is vinyl chloride monomer. The US produces the most vinyl chloride due to inexpensive chlorine and ethylene. Vinyl chloride is widely used and produced in China. Vinyl chloride burns, cancers, and smells wonderful. It comes from soil microbes decomposing chlorinated solvents. Industrygenerated vinyl chloride and chlorinated chemical degradation harm air and water. Landfills contain vinyl chloride.

Polyaniline (Pani) Polymer : The semi-flexible rod polymer family includes conducting polymer and organic semiconductor polyaniline (PANI). Electrical conductivity and mechanical characteristics make the chemical interesting. One of the most researched conducting polymers is polyaniline.[35] A multi-stage emeraldine base model is suggested. The reaction starts with pernigraniline PS salt oxidation. Second, aniline monomer oxidizes to radical cation, converting pernigraniline to emeraldine salt.

Polyaniline is made as long-chain polymer aggregates, surfactant-stabilized nanoparticle dispersions, or stabilizer-free nanofiber dispersions, depending on supplier and synthetic method. Surfactant-stabilized polyaniline dispersions.

Table 2: Average crystallite size of ZnO obtained from XRD [38]

Sr. No.	Calcination Temperature (0C)	Crystallite size, D (nm)
1	350	76
2	550	84
3	750	142
4	950	191



Graph 2: Average crystallite size of ZnO obtained from XRD

As the calcination temperature rises, the average crystallite size increases. When calcined at 950°C, there is a noticeable rise in crystallite size. Grain boundaries migrate at such high temperatures, resulting in the development of giant grains and the coalescence of small grains.

Table 3: Optical band gap of different ZnO samples calcined at different temperatures

Sr. No.	Calcination Temperature (C)	Band gap (eV)
1	360	3.46
2	570	3.51
3	790	3.37





As the calcination temperature rises, the average crystallite size increases. When calcined at 950°C, there is a noticeable rise in crystallite size. Grain boundaries migrate at such high temperatures, resulting in the development of giant grains and the coalescence of small grains [34, 21].

Table 4: Concentration of various elements in ZnO nanoparticles

Eleme nt	Concentration	Statistical Error (%)
Ti	1000 ppm	12.5
Fe	980 ppm	16.8
Zn	99.87%	0.19



Graph 4: Concentration of various elements in ZnO nanoparticles

ZnO nanoparticles were made via a straightforward precipitation technique. The XRD and EDS measurements unequivocally show that the aforementioned procedure produces extremely pure ZnO. [39] ZnO's SEM pictures demonstrate how the calcination temperature altered the material's shape. The produced material's excellent purity and the trace amounts of elements like Fe and Ti were validated by PIXE analysis. An increase in calcination temperature resulted in a decrease in ZnO's band gap and a shift in the absorption maxima toward higher wavelengths [40, 37]

Table 5: Characteristics of SnO₂–ZnO films obtained by solidphase low-temperature

Materials	5SnO ₂ - 95ZnO	50SnO ₂ - 50ZnO	95SnO ₂ - 5ZnO
Ea, eV	0.98	1.29	1.97
Eg1, eV	4.34	3.58	4.05
Eg2, eV	3.79	3.01	3.98
D (XRD),	18	18	18
nm			
D (SEM),	14	12	19
nm			



Graph 5: Characteristics of SnO₂–ZnO films obtained by solidphase low-temperature

Table 6: Crystallite size distribution of Eu doped ZnO/SnO_2 nanocomposite for different molar ratios of ZnO and SnO_2 and their lattice parameters

SnO ₂	Scherr	Williams	ε/10 ⁻	a=b	ca=b	с
	er	on	4	10000		
10:1	15-30	9.71	12.6	3.1750	5.1610	3.07
			4		4.6122	10
5:1	10-20	9.47	12.0	3.1503	5.1398	3.08
10			4		4.5628	34
2:1	10-20	8.59	14.7	3.1945	5.1804	3.11
			7		4.6481	91
1:1	10-20	10.96	8.53	3.1843	5.1885	3.12
		6.001			4.6208	45
1:2	10-25	13.03	6.06	3.1713	5.1528	3.12
	1				4.6058	36
1:5	10-25	10.84	10.8	3.1762	5.2230	3.24
	1		9		4.6199	99
1:10	10-25	9.04	14.0	3.1393	5.1375	3.10
			9		4.5756	56



Graph 6: Crystallite size distribution of Eu doped ZnO/SnO_2 nanocomposite for different molar ratios of ZnO and SnO_2 and their lattice parameters

Table- 7: Bandgap of pure ZnO, pure SnO2 and bilayer ZnO/SnO2 thin films

Sample	Thickness (nm)	Direct band gap energy Eg in eV
Pure ZnO	200	3.38
Pure SnO2	200	3.68
ZnO/SnO2	400	3.45
ZnO/SnO2	450	3.49
ZnO/SnO2	500	3.53
ZnO/SnO2	550	3.64

The direct band gap energies (E_g) of pure ZnO, pure SnO₂, and bilayer ZnO/SnO₂ thin films were determined by extrapolating the straight-line section of the optical absorption curve to the energy axis. The derived optical band gap values for pure ZnO, pure SnO₂, and bilayer ZnO/SnO₂ are presented in Table1.7. For pure ZnO: 3.38 eVEg (ZnO)=3.38eV

For pure SnO_2 : 3.68 eVEg (SnO2)=3.68eV

The band gap for bilayer ZnO/SnO_2 thin films falls within the range of 3.47 to 3.64 eV. These values closely align with the reported figures, indicating a high degree of similarity.



Graph 7: Bandgap of pure ZnO, pure SnO2 and bilayer ZnO/SnO2 thin films

Hall effect measurement : There is no way to determine if one or both types of carriers are present in semiconductors by conductivity tests, nor is it possible to differentiate between them. When it comes to the determination of mobilities, however, this information can be obtained through the use of Hall Effect measurements, which are a fundamental instrument presents the Hall effect measurement values for pure ZnO, pure SnO₂, and bilayer ZnO/SnO₂.

Table 8: Hall effect measurement of pure ZnO, pure SnO_2 and bilayer ZnO/SnO_2 thin films

Samp le	Thick ness (nm)	Carrier concentrationn c (10 ¹⁹ cm ⁻³)	Mobility μ (cm ² V ⁻ ¹ s ⁻¹)	Carrie r type
ZnO	200	0.18	0.19	n-type
SnO2	200	0.42	0.42	n-type

ZnO/	400	0.45	0.18	n-type
SnO_2				
ZnO/	450	0.61	0.52	n-type
SnO_2				
ZnO/	500	1.42	0.44	n-type
SnO_2				
	550	2.06	0.13	n-type
ZnO/				
SnO ₂				



Graph 8: Hall effect measurement of pure ZnO, pure SnO₂ and bilayer ZnO/SnO₂ thin films

III. CONCLUSION

Thin films are deposited at 450° C and 300° C for SnO₂ and ZnO, respectively. The thickness of the SnO₂ bottom layer in bilayer ZnO/SnO₂ thin films is quantified in this study. The key findings are summarized as follows:

Uniform Coverage and Morphology: ZnO sprayed particles uniformly cover substrates, resulting in fibrous and non-fibrous ZnO thin films in the scanned region. Field Emission Scanning Electron Microscopy (FESEM) reveals a homogenous SnO₂ film on glass, and sprayed particles on the glass surface are observed. Agglomerated ZnO/SnO₂ grains are evident in FESEM images, with the fibrous surface of SnO2 decreasing with thickness. Distinct lattice fringes at the atomic contact of SnO2 and ZnO are observed.

Atomic Force Microscopy (AFM) Analysis: AFM images of ZnO, SnO₂, and ZnO/SnO₂ showcase tiny grains, and 3D film growth fluctuates. SnO2 contributes to increased thickness in all developed films, resulting in near-infrared (NIR) transparency as per UV-visible spectroscopy. The thin SnO₂ film exhibits a straight band gap of 3.68 eV, with a larger bottom layer leading to an increased bilayer band gap. The refractive index of bilayer thin films decreases with thickness.

Electrical Conductivity: Film resistance decreases with decreasing temperature, indicating semi-conductivity. Bilayer resistance decreases with a thicker SnO2 layer, possibly influenced by concentration or movement. Thicker SnO2 leads to a reduction in bilayer thin film sheet resistance, and Zn increases SnO2 carrier concentration.

Comparative Analysis: Bilayer ZnO/SnO₂ nano-composite thin films demonstrate consistency with previous results in surface, structural, optical, and electrical properties. Bilayered films exhibit improved electrical and optical properties, with the ZnO/SnO₂ bilayer falling within the solar and optoelectronic band gap of TCOs 129. Single-layer ZnO/SnO₂ films show lower resistance, and AFM images reveal a thick bilayer surface. The study emphasizes the potential benefits of bilayered ZnO/SnO₂ films in gas sensing and optoelectronic applications.

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